

Establishment details						
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Approval Number	17	' 49				
Establishment Name	Alishia Food	S				
Establishment Address (with postcode)	[s38] G	46 [s38]		
O'1 - T		01 14 1				
Site Type	O	Slaughterhou Game Handli		nment (dressin	and/or cut	tina)
	•	Cutting Plant	co-located	<u>-</u>		
				dling - where n		
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Audit details						
Audit number	1749-C	P-06/11				
	Date			Actual hours		
	From	То	IAUD	GAUD	GIMP	
Audit Preparation	02/06/11	02/06/11	0.50			i
Audit visit duration on site Audit Write-up	03/06/11 09/06/11	03/06/11 09/06/11	3.50 3.00			
Note: - actual hours, and dindicates actual	ates shown,	must corres	pond to en		auditor's tim	esheet/s.
Date of previous audit						
Previous audit category						
No. of follow-up enforcement v	risits since las	st audit				
Auditor conducting audit						
Name in BLOCK letters	[
Telephone number	s40					
Email address]			
Food Business Operator or their representative						
Name in BLOCK letters	Γ	s40				
Email:						
Position	Director					
Names & positions of other attending audit	[s40] - N	l anager			

Please note: information held by Food Standards Agency, including audit reports, is subject to the provisions of the Freedom of Information Act 2000 and Environmental Information Regulations 2004 and may be published and/or disclosed in response to a request.

Submit the original completed report to the Delivery Planning Unit. Retain copy of completed report at plant for 1 year and then destroy.

Audit risk assessment - final score

Part 1 – Risk factors	Score
1.1 Potential hazards	45
1.2 Vulnerable consumers potentially at risk	20
1.3 Throughput	5

Part 2 – Food Business Operator Actions	Current
2.1 Production controls relating to carcase processing	N/A
2.2 Hygienic Production within Cutting Plants dealing with unprocessed products	5
2.3 Hygienic Production with Cutting Plants dealing with processed products	N/A
2.4 Environmental hygiene / Good hygiene practices	15
2.5 HACCP	25
3.0 Animal Disease	N/A
4.0 Animal Welfare	N/A
5.1 Animal By-products	25
5.2 TSE/SRM Controls	N/A

Final Score	140
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Audit category

Points range	Audit frequency
0-50	12 months
55-75	8 months
80-105	5 months
110-150	3 months
155+	2 months

Audit frequency	
3 months	
Month of next visit	
Sep 2011	

Summary

Corrective action completed since last audit				
CA Reference (MM/YY plus no.)	Outcome			

Summary of Audit finding
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1.1 Potential hazards		
MICROBIOLOGICAL HAZARDS		Score
Potential for hazard i.e. cross-contamination, growth and/or survival of pathogenic spoilage bacteria, viruses, parasites and fungi in or on the product		30
Only frozen products handled		5
CHEMICAL HAZARDS		Score
	Potential for hazard i.e. contamination of meat from residues of veterinary products/pesticides/feed additives, as well as from packaging and/or careless use of chemicals (cleaning products, disinfectants, lubricants)	
Some potential (e.g. animals/meat from assured sources therefore potential contamination is from packaging/production environment only)		5
Only ready wrapped products handled		0
PHYSICAL HAZARDS		Score
Potential for hazards i.e. contamination of meat by foreign bodies		5
Only ready wrapped products handled		0
	1.1 Score	Score
	Microbiological hazards	30
	Chemical hazards	10
	Physical hazards	5
1.1 Score		

1.2 Vulnerable consumers potentially at risk		Score
Meat supplied (directly or indirectly) is not likely to be hospital, day care centre, nursing home) and/or it wi	•	0
There is uncertainty about the population who may be supplied with the meat and the nature of the process it may receive before it reaches the consumer		20
	1.2 Score	20

1.3 Throughput	Score
Very small (i.e. equivalent to previous 'low throughput' slaughterhouses and cutting premises), likely to market locally	
Small/medium throughput not in other two categories (default for meat processors until size known)	15
Average weekly throughput above 500 livestock units or 200,000 birds in a slaughterhouse/over 150 metric tonnes cut meat, likely to market nationally	
1.3 Score	5

Part 1 Evidence

1.1 Potential hazards The meat is supplied vacuum packed, from approved premises, and is diced or minced and then vacuum packed. [s30] [s30] 1.3 Throughput The throughput is around [s43] per week.

2.1 Production Controls relating to carcase processing				
Pre-pro	cessing: compliance with (EC) 853/2004, Annex II, Sections II & III:	Score		
2.1.1	Only suitable, properly identified animals are accepted for slaughter.			
2.1.1i	All required documents, veterinary certificates, (trained hunter's) declarations or passports received			
2.1.2	Only clean animals are processed for human consumption, or adequate preventative measures are taken			
2.1.3	FBO requests, receives, checks and acts on FCI for all animals (or batches of animals where appropriate)			
2.1.4	FBO follows the instructions of the OV in respect of Ante-Mortem and decisions concerning live animals (as appropriate)			
2.1.5	FBO assesses the welfare status of each animal on arrival (as appropriate).			
Control	s during carcase dressing:			
Compli	ance with (EC) 852/2004 Annex II, Chapter IX, 3			
2.1.6	Bleeding avoiding contamination of meat (as appropriate)			
2.1.7	Skinning/Depilation/plucking avoiding contamination of meat			
2.1.8	Evisceration avoiding contamination of meat			
2.1.8i	Controls ensure that cross contamination is eliminated, prevented or reduced to acceptable levels during other processing operations			
Post-M	ortem: Compliance with (EC) 853/2004 Annex III			
2.1.9	Carcases correctly dressed and presented for inspection			
	Traceability of carcases			
2.1.9ii	Lack of faecal contamination			
	ocessing: compliance with (EC) 852/2004 Annex I, Chapter IX			
	Adequate temperature control			
	Controls avoid cross-contamination during storage, despatch and delivery.			
	Compliance with the requirements of (EC) 2073/2005 Article 3			
2.1.13	Hygienic handling of edible co-products			
2.1 Score: N/A				
Good (0) - Active compliance; no action necessary				
Adequate (5) - Occasional lapses in compliance; minor corrections needed; broadly compliant				
Weak (15) - Frequent lapses in compliance; giving rise to medium or high risk deficiencies Poor (25) - Frequent lapses in compliance; giving rise to potential/immediate risk				
N/A (0) - Not applicable				

Part 2.1 Evidence				

	ienic Production within Cutting Plants dealing with unprocessed products , dicing and mincing)	Score		
Proces	sing compliance with (EC) 853/2004 Annex III			
2.2.1	Controls ensure that cross contamination is eliminated, prevented or reduced to acceptable levels during operations	Adequate		
2.2.2	Compliance with the requirements for raw materials	Adequate		
2.2.3	Maintenance of the cold chain	Adequate		
2.2.4	Compliance with the requirements of (EC) 2073/2005 Article 3	N/A		
2.2.5	Separation of exposed from packaged product	Adequate		
2.2.6	2.2.6 Identification marking and traceability			
	2.2 Score:	5		

Good (0) - Active compliance; no action necessary

Adequate (5) - Occasional lapses in compliance; minor corrections needed; broadly compliant

Weak (15) - Frequent lapses in compliance; giving rise to medium or high risk deficiencies

Poor (25) - Frequent lapses in compliance; giving rise to potential/immediate high risk

N/A (0) - Not applicable

Part 2.2 Evidence

2.2.1.

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1. Satisfactory working practices were observed.

Hygiene station is available at the entrance.

The steriliser was found at 93°C.

Knives, table surfaces and all the equipment which is in direct contact with the meat were found clean.

2.2.2

Raw material is checked on the intake. <u>Good intake control sheet</u> is carried out. (Product, Weight, Supplier, Date of arrival, Packed date, Use by date, Temperature) All meat is received already boned and vacuum packed. No boning is carried out at this cutting plant.

Meat is checked at pre-cutting inspection point after the debagging.

No minced meat was produced in the day of the audit.

2.2.3

The temperature of the freezer is checked and recorded twice a day. The temperature of the chiller is checked several times a day, but is recorded twice a day.

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The temperature of the meat in the production area was checked and found satisfactory, 5°C. The temperature of the chillers, freezers and production room were found satisfactory.

2.2.4

There is no legislative requirement for microbiological testing of minced meat at this cutting plant, due to low throughput.

2.2.5

Vacuum packed meat and exposed meat are stored in different areas of the same chiller. [

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FBO is able to trace the product back to the producer and customer based on the production date. The ID mark is displayed on each product.

	2.3 Hygienic Production within Cutting Plants dealing with processed products (Meat preps, RTE, Meat products)				
Proces	sing compliance with (EC) 853/2004 Annex III				
2.3.1	Controls ensure that cross contamination is eliminated, prevented or reduced to acceptable levels during operations				
2.3.2	Compliance with the requirements for raw materials, including additives				
2.3.3	Controls provide assurance that critical limits are achieved: pasteurisation and cooling rates for RTE products				
2.3.4	Compliance with the requirements of (EC) 2073/2005 Article 3				
2.3.5	Compliance with the requirements of the Miscellaneous Food Additives & the Sweeteners in Food (Amendment) (E/S/W) Regulations 2007				
2.3.6	Identification marking and traceability				
	2.3 Score:	N/A			
Good (0) - Active compliance; no action necessary Adequate (5) - Occasional lapses in compliance; minor corrections needed; broadly compliant Weak (15) - Frequent lapses in compliance; giving rise to medium or high risk deficiencies Poor (25) - Frequent lapses in compliance; giving rise to potential/immediate high risk N/A (0) - Not applicable					

Part 2.3 Evidence		

	ironmental hygiene / Good hygiene practises omplies with (EC) 852/2004	Score
	re: complies with (EC) 852/2004 Annex II	
2.4.1	Structure/layout provides adequate protection from hazards for the current throughput & operations	Adequate
2.4.2	Adequacy of protective measures is verified by reality checks during the audit/audit period	Adequate
Water s	upply: potability water supply is assured	
	FBO has operating procedures in place to monitor water quality	Poor
	FBO's operating procedures are carried out as described	Poor
	FBO is monitoring water test results.	Poor
2.4.6	FBO takes adequate corrective actions when necessary	Poor
2.4.7	FBO's records confirm each of the above requirements is being met.	Poor
Mainter	nance: arrangements protect food from contamination	
	FBO has operating procedures in place for monitoring maintenance needs	Poor
2.4.9	FBO's operating procedures are carried out as described	Poor
2.4.10	FBO is identifying deficiencies	Poor
2.4.11	FBO is correcting deficiencies within a reasonable timescale	Poor
2.4.12	FBO's records confirm each of the above requirements is being met.	Poor
2.4.13	Adequacy of maintenance and of records is verified by reality checks during the audit/audit period	Poor
Cleanin	g: arrangements protect food from contamination	
	FBO has operating procedures in place to specify cleaning.	Adequate
2.4.15	FBO's operating procedures are carried out as described	Adequate
2.4.16	FBO is monitoring cleaning efficacy	Adequate
2.4.17	FBO is taking effective corrective action on cleaning deficiencies he identifies	Adequate
2.4.18	Adequacy of cleaning of premises and vehicles and of records is verified by reality checks during the audit /audit period	Adequate
Pest co	ntrol: arrangements protect food from contamination	
	FBO has operating procedures in place or contract to specify pest control arrangements.	Adequate
2.4.20	FBO's operating procedures or contract is carried out as described	Adequate
2.4.12	FBO is monitoring pest activity	Adequate
2.4.22	FBO is taking effective corrective action on pest activity	Adequate
2.4.23	FBO's records confirm each of the above requirements is being met.	Adequate
2.4.24	Adequacy of pest controls is verified by reality checks during the audit/audit period	Adequate
Staff tra	nining/instruction and supervision	
2.4.25	FBO has an appropriate staff training programme	Poor
2.4.26	Training programme is carried out as described	Poor
2.4.27	FBO is monitoring the effectiveness of staff training	Poor
2.4.28	FBO is taking effective corrective action when training deficiencies are identified	Poor
2.4.29	Adequacy of training/supervision and of records is verified by reality checks during the audit/audit period	Poor
Health a	and hygiene arrangements	
	Appropriate staff and visitor health monitoring and hygiene advice arrangements are in place	Poor
2.4.31	FBO is taking adequate corrective actions when monitoring indicates causes for concern	Poor
2.4.32	Adequacy of personal hygiene practices is verified by reality checks during the audit/audit period	Poor
2.4.33	Adequacy of health rules and of records is verified by reality checks during the audit/audit period	Poor
	2.4 Score	15
Adequa Weak (1) - active compliance; no action necessary te (5) - occasional lapses in compliance; minor corrections needed; broadly compliant (5) - frequent lapses in compliance; giving rise to medium or high risk deficiencies (5) - frequent lapses in compliance giving rise to potential/immediate high risk	

Audit Report

AUD9-3

Part 2.4 evidence

Structure

Small cutting plant, adequate for the operations carried out.

Water supply

The water is provided from main supplier, with no storage tank.

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Maintenance

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Cleaning

The FBO has cleaning procedures in place, and the cleaning schedules were found updated. The chemicals used for cleaning are stored separately.

Pest control

Done by an external contractor Caledonian Pest Control. A schedule for the visits is unavailable, and the visits are carried out every month or every other month. Last visit on 04/05/11 - no evidence of pest .

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Staff training

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Health certificates

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Personal hygiene practices

A list with instructions is available.

2.5 HA	CCP	Score
Princip	le 1 - identify any hazards that must be prevented, eliminated or reduced to acceptable	levels
2.5.1	Documented HACCP based procedures cover all operations	Poor
2.5.2	Description of product(s) /production process	Poor
2.5.3	Accurate and complete process flow diagram	Poor
2.5.4	All relevant hazards covered	Poor
Princi	ole 2 - identify the CCPs/CPs	
2.5.5	Correct identification of controls at the step or steps at which control is essential to ensure food safety	Poor
Princi	ole 3 - establish critical limits at CCPs (or legal limits at CPs)	
2.5.6	Correct identification of critical limits to ensure food safety	Poor
Princi	ple 4 - establish effective monitoring procedures at CCPs/CPs	
	Monitoring arrangements established to ensure food safety	Poor
2.5.8	Suitable monitoring procedures and of records (e.g. Diary) verified by reality checks	Poor
Princi	ple 5 - establish corrective actions	
2.5.9	Corrective action procedures established to ensure food safety	Poor
2.5.10	Suitable corrective actions and of records (e.g. Diary) verified by reality checks	Poor
Princi	ple 6 - establish verification procedures	
2.5.11	Validation and verification arrangements established to ensure food safety	Poor
2.5.12	Arrangements for microbiological sampling and analysis of results are established	Poor
2.5.13	Suitable verification procedures, including microbiological sampling, and of records verified by reality checks	Poor
Princi	ole 7 - establish documents and records	
2.5.14	Staff procedures for day to day control of food safety hazards are recorded and kept up to date (SOPs / RMOPs etc)	Poor
2.5.15	Records are established for keeping note of day to day checks and activities for the control of food safety (Diary etc)	Poor
2.5.16	Management records are established for keeping note of supervisory checks and actions (Diary etc)	Poor
HACC	P training	
2.5.17	Staff responsible for the development and maintenance of HACCP-based procedures have received adequate training	Poor
Revie	N	
2.5.18	HACCP plans are reviewed and if necessary amended to reflect changes to suppliers/products/operations/equipment/law etc.	Poor
	Part 2.5 Score	25
staff ro Adequ	(0) - HACCP based procedures applied satisfactorily, kept under review and embedd outine, particularly with regard to monitoring and corrective actions ate (5) - HACCP based procedures generally applied with FBO corrective actions effort where there have been low risk issues out of control.	

applied where there have been low risk issues out of control

Weak (15) - HACCP based procedures inadequately applied which indicate a trend toward loss of

Poor (25) - HACCP based procedures not applied or unsatisfactory implementation, particularly with regard to monitoring and corrective action

Part 2.5 Evidence				
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3 Anim	al Disease (Slaughterhouses only)	Score
Potent	ial spread of animal disease is minimised	
3.1	On suspect cases, instructions from Animal Health are followed promptly	
3.2	Conditions of holding livestock minimise the spread of disease	
3.3	Time to slaughter minimises risk of spread of disease	
3.4	Animal health restrictions in disease control areas are implemented	
3.5	Livestock vehicles and crates are adequately cleaned and disinfected	
	3 Score:	N/A
Good (0) - active compliance; no action necessary	
Adequa	te (5) - occasional lapses in compliance; minor corrections needed; broadly compliant	
Weak (1	15) - frequent lapses in compliance; giving rise to medium or high risk deficiencies	
Poor (25	5) - frequent lapses in compliance; giving rise to potential/immediate high risk	
N/A (0)	- Not applicable	

Part 3 Evidence	

4 Animal welfare (slaughterhouse only). Compliance with WASK 1995 (as amended)		
Lairage	conditions and animal handling promote good animal welfare	
4.1	Structures safeguard animal welfare (adverse weather protection, adequate ventilation, suitable lairage conditions)	
4.2	Adequate capacity for normal throughput	
4.3	Adequate unloading facilities (suitable ramps, containing rails)	
4.4	Holding pens are adequate (bedding, water / food provision - if left overnight, species/group segregation, densities)	
4.5	Scheduled arrival/waiting times safeguard animal welfare	
4.6	Adequate maintenance of stunning equipment & records	
4.7	Crates/modules in acceptable condition	
4.8	Breakdown procedures are adequate	
4.9	Correct procedures and use of instruments to make animals move	
Action	on welfare issues	
4.10	There is effective identification of visible signs of abuse or neglect on live animals and on carcases	
4.11	Animals awaiting slaughter are inspected each morning and evening, prompt action is taken to relieve suffering where this is required	
Slaugh	ter processes	
4.12	Use of stunning box condition/head restrainer	
4.13	Effective electric stunner setting & times (audio or visible device, voltmeter and ammeter), electrode positioning and measures to ensure good electrical contact	
4.14	Correct captive bolt strength & head shooting sites	
4.15	Adequate water bath levels (avoid pre stun shocks)	
4.16	Procedures provide assurance re the welfare of animals killed by exposure to gas mixtures	
4.17	Access to back-up stunning and manual backup for automatic equipment	
4.18	Humane bleeding	
Ritual S	Slaughter	
4.19	Appropriate facilities for restraint and slaughter	
4.20	Bleeding statutory time observed	
Slaugh	ter by competent and appropriately trained operatives	
4.21	Slaughterer's licence adequate for each species, operation and instrument	
4.22	Adequate number of welfare-trained staff, availability of competent, authorised person while animals on site	
4.23	Availability of welfare codes / guidance	
	4 Score:	N/A
Adequa Weak (Poor (2	 active compliance; best practice te (5) - compliant with WASK WASK non compliance no avoidable excitement, pain or suffering WASK non compliance with avoidable excitement, pain or suffering Not applicable 	

Part 4 Evidence			

5.1 Ani	5.1 Animal By-Products				
Handli	Handling of ABP/waste to protect human and animal health				
5.1	Animal by-products, including SRM, are accurately and reliably categorised	Poor			
5.2	Animal by-products, including SRM, are securely collected and stained where necessary	Poor			
5.3	Animal by-products, including SRM, are dispatched to approved premises with required documentation	Poor			
5.4	Plants comply with 852/2004 & 1774/2002 for waste management and records	Poor			
	5.1 Score	25			
Adequa Weak (Good (0) - active compliance, no action necessary Adequate (5) - occasional lapses in compliance; minor corrections needed; broadly compliant Weak (15) - frequent lapses in compliance; giving rise to medium or high risk deficiencies Poor (25) - frequent lapses in compliance giving rise to potential/immediate high risk				

Part 5.1 Evidence		
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5.2 TSE/SRM Controls						
TSE Co	ontrols					
5.2.1	Meat entering the food chain is free from SRM					
5.2.2	Permitted O48M cattle intended for the food chain are tested for BSE/TSE					
5.2.3	Meat from all animals tested for BSE/TSE does not enter the food chain unless tested negative					
5.2.4	Imported carcases meet requirements for the removal of SRM					
	5.2 Score:	N/A				
Good (0	0) - active compliance, no action necessary					
-	te (5) - occasional lapses in compliance, minor corrections needed, broadly compliant					
Weak (15) - frequent lapses in compliance, giving rise to medium or high risk deficiencies					
Poor (2	5) - frequent lapses in compliance, giving rise to potential/immediate high risk					
N/A (0)	N/A (0) - Not applicable					

Part 5.2 evidence

Tart 5.2 evacation							
Only vacuum packed meat, from approved plants, is handled.							

Audit of the FBO Food Safety Management System - Corrective Action Report (CAR)										
Establishment Name Approval No.		Approval No.	Audit Date	Audit No.	7 [No. of new CA	No. of existing CA	No.	of pages	
Alishia Foods 1749		03/06/2011 1749-CP-06/11] [[s30]	0		1 of 1		
For completion by auditing OV						For completion by FBO or Representative				
CA Reference*	Audit Report Reference (e.g. 2.1.5)	Target completion date	Follow-up visit required			Priority		Corrective Action Taken		Date Completed
[
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				s	30					
]			
Additional information attached by OV Additional information attached by FBO										
		olus consecu	tive no. starting	at '1' for each ne	w audit visit.			1		
Confirmation					Name	Signati	ure	Date		
FBO or representative action owner(s) I acknowledge discussion of the audit findings detailed in the Corrective Action Report		1								

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