

Establishment details						
Approval Number	17	722				
Establishment Name	S B Basilder	ne Ltd.				
Establishment Address (with postcode)	[[s38]		s38], PA3
Site Type	0	Slaughterhou		mont (drossin	a and/or out	ting)
	Game Handling Establishment (dressing and/or cutting) Cutting Plant co-located or standalone (cutting, meat preparations, meat products, re-packaging, game handling - where no dressing)					
Audit details						
Audit number	1722-C	P-01/12				
	-	ate	Actual hours			
Audit Preparation	From 09/01/12	To 09/01/12	1.50	GAUD	GIMP	
Audit visit duration on site	13/01/12	13/01/12	3.00			
Audit Write-up	13/01/12	19/01/12	5.50			
Note: - actual hours, and of indicates actual	ates shown,	must corres	pond to en		auditor's tim	esheet/s.
Date of previous audit			25/11/2012			
Previous audit category			2 months			
No. of follow-up enforcement v	visits since las	st audit		[s30]		
Auditor conducting audit						
Name in BLOCK letters Telephone number Email address	[s40]			
Food Business Operator	or their rep	resentative				
Name in BLOCK letters Email: Position Names & positions of other	[TECHNICAL	. MANAGER	s40]			
attending audit	[s40]			

Please note: information held by Food Standards Agency, including audit reports, is subject to the provisions of the Freedom of Information Act 2000 and Environmental Information Regulations 2004 and may be published and/or disclosed in response to a request.

Submit the original completed report to the Delivery Planning Unit. Retain copy of completed report at plant for 1 year and then destroy.

Audit risk assessment - final score

Part 1 – Risk factors	Score
1.1 Potential hazards	45
1.2 Vulnerable consumers potentially at risk	20
1.3 Throughput	15

Part 2 – Food Business Operator Actions	Current
2.1 Production controls relating to carcase processing	0
2.2 Hygienic Production within Cutting Plants dealing with unprocessed products	15
2.3 Hygienic Production with Cutting Plants dealing with processed products	0
2.4 Environmental hygiene / Good hygiene practices	5
2.5 HACCP	5
3.0 Animal Disease	0
4.0 Animal Welfare	0
5.1 Animal By-products	5
5.2 TSE/SRM Controls	5

Final Score	115
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Audit category

Points range	Audit frequency
0-50	12 months
55-75	8 months
80-105	5 months
110-150	3 months
155+	2 months

Summary

Corrective action completed since last audit		
CA Reference (MM/YY plus no.)	Outcome	
[
	s30	

]	

Summary of Audit finding		
[
	s30	
		1

1.1 Potential hazards		
MICROBIOLOGICAL HAZARDS		Score
Potential for hazard i.e. cross-contamination, growth and/or survival of pathogenic spoilage bacteria, viruses, parasites and fungi in or on the product		30
Only frozen products handled		5
CHEMICAL HAZARDS		Score
	residues of veterinary products/pesticides/feed additives, nemicals (cleaning products, disinfectants, lubricants)	10
Some potential (e.g. animals/meat from assured so packaging/production environment only)	urces therefore potential contamination is from	5
Only ready wrapped products handled		0
PHYSICAL HAZARDS		Score
Potential for hazards i.e. contamination of meat by foreign bodies		5
Only ready wrapped products handled		0
	1.1 Score	Score
	Microbiological hazards	30
	Chemical hazards	10
	Physical hazards	5
	1.1 Score	45

1.2 Vulnerable consumers potentially at risk		Score
Meat supplied (directly or indirectly) is not likely to be served to groups of 20+ vulnerable people (e.g. hospital, day care centre, nursing home) and/or it will be further processed in approved establishments.		0
There is uncertainty about the population who may be supplied with the meat and the nature of the process it may receive before it reaches the consumer		20
	1.2 Score	20

1.3 Throughput		Score
Very small (i.e. equivalent to previous 'low throughput' slaughterhouses and cutting premises), likely to market locally		5
Small/medium throughput not in other two categories (default for meat processors until size known)		15
Average weekly throughput above 500 livestock units or 200,000 birds in a slaughterhouse/over 150 metric tonnes cut meat, likely to market nationally		20
	1.3 Score	15

Part 1 Evidence

Fresh and frozen meat is sourced from various UK plants. Lamb and mutton carcases are boned in the plant.

Product from [s43

Lamb, mutton and beef meat from approved establishments.

Boxed product from 'certified' Halal sources.

Imported vacuum packed product NL 3[s38]

Plant has recently received Approval for White Meat Cutting (WMC) operation

Boxed product mainly from [s43]

Weekly throughput [s43]. Mince meat no evidence of any production [s30

Direct sale of fresh meat lamb carcases and cuts of mutton and beef (also frozen) to various wholesale retail outlets in the west of Scotland.

Some of the cut product is vacuum packed on the site and stored in the blast fridge or freezer.

2.1 Production Controls relating to carcase processing			
	cessing: compliance with (EC) 853/2004, Annex II, Sections II & III:	Score	
2.1.1	Only suitable, properly identified animals are accepted for slaughter.		
2.1.1i	All required documents, veterinary certificates, (trained hunter's) declarations or passports received		
2.1.2	Only clean animals are processed for human consumption, or adequate preventative measures are taken		
2.1.3	FBO requests, receives, checks and acts on FCI for all animals (or batches of animals where appropriate)		
2.1.4	FBO follows the instructions of the OV in respect of Ante-Mortem and decisions concerning live animals (as appropriate)		
2.1.5	FBO assesses the welfare status of each animal on arrival (as appropriate).		
Control	s during carcase dressing:		
Compli	ance with (EC) 852/2004 Annex II, Chapter IX, 3		
2.1.6	Bleeding avoiding contamination of meat (as appropriate)		
2.1.7	Skinning/Depilation/plucking avoiding contamination of meat		
2.1.8	Evisceration avoiding contamination of meat		
2.1.8i	Controls ensure that cross contamination is eliminated, prevented or reduced to acceptable levels during other processing operations		
Post-M	ortem: Compliance with (EC) 853/2004 Annex III		
2.1.9	Carcases correctly dressed and presented for inspection		
	Traceability of carcases		
2.1.9ii	Lack of faecal contamination		
	ocessing: compliance with (EC) 852/2004 Annex I, Chapter IX		
	Adequate temperature control		
	Controls avoid cross-contamination during storage, despatch and delivery.		
	Compliance with the requirements of (EC) 2073/2005 Article 3		
2.1.13	Hygienic handling of edible co-products		
2.1 Score:			
Good (0) - Active compliance; no action necessary Adequate (5) - Occasional lapses in compliance; minor corrections needed; broadly compliant Weak (15) - Frequent lapses in compliance; giving rise to medium or high risk deficiencies Poor (25) - Frequent lapses in compliance; giving rise to potential/immediate risk N/A (0) - Not applicable			

Part 2.1 Evidence					

2.2 Hygienic Production within Cutting Plants dealing with unprocessed products (cutting, dicing and mincing)			
Proces	sing compliance with (EC) 853/2004 Annex III		
2.2.1	Controls ensure that cross contamination is eliminated, prevented or reduced to acceptable levels during operations	Weak	
2.2.2	Compliance with the requirements for raw materials	Adequate	
2.2.3	Maintenance of the cold chain	Adequate	
2.2.4	Compliance with the requirements of (EC) 2073/2005 Article 3	Adequate	
2.2.5	Separation of exposed from packaged product	Weak	
2.2.6	Identification marking and traceability	Weak	
	2.2 Score:	15	
Good (0) - Active compliance; no action necessary			
Adequate (5) - Occasional lapses in compliance; minor corrections needed; broadly compliant			
Weak (15) - Frequent lapses in compliance; giving rise to medium or high risk deficiencies			
Poor (25) - Frequent lapses in compliance; giving rise to potential/immediate high risk			
N/A (0) - Not applicable			

Part 2.2 Evidend	ce	
	npliance unprocessed meat products.	
Hygiene Practic	tes: etamination controls.	
	pection on carcases and boxed meat subject to visual checks.	
Part of HACCP p	1	
Daily pre-cut/ Pre		
	ws vehicles to dock inside covered area, [s30]
 Storage of fresh 	h meat part sheep carcases in the holding chill has improved s30	[
].
Г	s30	
L	300	1
	operation observed, generous working areas for operators, wo visibly clean with a minimal build of product at the workstations s30	
	ought into the cutting area progressively as needed from the raw of the working areas; well organised disciplined operators well the premises.	
•	s30	
FBO sources fre England. Some b	with the requirements for raw materials. esh meat sheep carcases from approved plants on Scotland a boxed product sourced from wholesale suppliers. Meat boxed product available for audit.	nd in the North of

2.3 Maintenance of the cold chain.

Chill temperatures are recorded on a temperature logging system which is regularly monitored by management during the operational times and at weekends...

- Temperature checks on meat are recorded at unloading, during work and at despatch. Records were checked and satisfactory.

Fresh meat checks on carcases and fresh meat processing satisfactory.

New probe available for checking fresh meat in the cutting room

Temperatures within legal limits Cut product WM checked during audit 1.7 degrees centigrade. Red meat carcases temperature checks 3.1 degrees centigrade. [
2.2.4 Compliance with EC 2073/2005 Very small amounts of mince produced FBO considering stopping production altogether to avoid sampling requirements.
2.2 5 Food Contact Materials:
s30
] Incoming white meat carcases in unwaxed boxed containers contact with [s43] material has been assessed by the FSA and judged to be non absorbent material.
2.2.6 Identification Marking and Traceability.
[s30]

2.3 Hygienic Production within Cutting Plants dealing with processed products (Meat preps, RTE, Meat products)					
Process	Processing compliance with (EC) 853/2004 Annex III				
2.3.1	Controls ensure that cross contamination is eliminated, prevented or reduced to acceptable levels during operations				
2.3.2	Compliance with the requirements for raw materials, including additives				
2.3.3	Controls provide assurance that critical limits are achieved: pasteurisation and cooling rates for RTE products				
2.3.4	Compliance with the requirements of (EC) 2073/2005 Article 3				
2.3.5	Compliance with the requirements of the Miscellaneous Food Additives & the Sweeteners in Food (Amendment) (E/S/W) Regulations 2007				
2.3.6	Identification marking and traceability				
2.3 Score:					
Good (0) - Active compliance; no action necessary Adequate (5) - Occasional lapses in compliance; minor corrections needed; broadly compliant Weak (15) - Frequent lapses in compliance; giving rise to medium or high risk deficiencies Poor (25) - Frequent lapses in compliance; giving rise to potential/immediate high risk N/A (0) - Not applicable					

Part 2.3 Evidence			

	ironmental hygiene / Good hygiene practises omplies with (EC) 852/2004	Score
	re: complies with (EC) 852/2004 Annex II	ı
2.4.1	Structure/layout provides adequate protection from hazards for the current throughput & operations	Weak
2.4.2	Adequacy of protective measures is verified by reality checks during the audit/audit period	Weak
Water s	upply: potability water supply is assured	
	FBO has operating procedures in place to monitor water quality	Adequate
2.4.4	FBO's operating procedures are carried out as described	Adequate
2.4.5	FBO is monitoring water test results.	Adequate
2.4.6	FBO takes adequate corrective actions when necessary	Adequate
2.4.7	FBO's records confirm each of the above requirements is being met.	Adequate
Mainter	nance: arrangements protect food from contamination	
2.4.8	FBO has operating procedures in place for monitoring maintenance needs	Adequate
2.4.9	FBO's operating procedures are carried out as described	Adequate
2.4.10	FBO is identifying deficiencies	Weak
2.4.11	FBO is correcting deficiencies within a reasonable timescale	Adequate
2.4.12	FBO's records confirm each of the above requirements is being met.	Adequate
2.4.13	Adequacy of maintenance and of records is verified by reality checks during the audit/audit period	Adequate
Cleanin	g: arrangements protect food from contamination	
2.4.14	FBO has operating procedures in place to specify cleaning.	Adequate
2.4.15	FBO's operating procedures are carried out as described	Adequate
	FBO is monitoring cleaning efficacy	Adequate
2.4.17	FBO is taking effective corrective action on cleaning deficiencies he identifies	Adequate
2.4.18	Adequacy of cleaning of premises and vehicles and of records is verified by reality checks during the audit /audit period	Weak
Pest co	ntrol: arrangements protect food from contamination	
2.4.19	FBO has operating procedures in place or contract to specify pest control arrangements.	Adequate
2.4.20	FBO's operating procedures or contract is carried out as described	Adequate
2.4.12	FBO is monitoring pest activity	Adequate
2.4.22	FBO is taking effective corrective action on pest activity	Adequate
2.4.23	FBO's records confirm each of the above requirements is being met.	Adequate
2.4.24	Adequacy of pest controls is verified by reality checks during the audit/audit period	Adequate
Staff tra	nining/instruction and supervision	
2.4.25	FBO has an appropriate staff training programme	Adequate
2.4.26	Training programme is carried out as described	Adequate
	FBO is monitoring the effectiveness of staff training	Weak
2.4.28	FBO is taking effective corrective action when training deficiencies are identified	Weak
2.4.29	Adequacy of training/supervision and of records is verified by reality checks during the audit/audit period	Adequate
Health a	and hygiene arrangements	
2.4.30	Appropriate staff and visitor health monitoring and hygiene advice arrangements are in place	Adequate
2.4.31	FBO is taking adequate corrective actions when monitoring indicates causes for concern	Weak
2.4.32	Adequacy of personal hygiene practices is verified by reality checks during the audit/audit period	Weak
2.4.33	Adequacy of health rules and of records is verified by reality checks during the audit/audit period	Adequate
	2.4 Score	5
Adequa Weak (1) - active compliance; no action necessary te (5) - occasional lapses in compliance; minor corrections needed; broadly compliant (5) - frequent lapses in compliance; giving rise to medium or high risk deficiencies (5) - frequent lapses in compliance giving rise to potential/immediate high risk	

Audit Report

AUD9-3
Part 2.4 evidence

Structure and Layout 2.4.1 Facilities are designed to allow fresh meat to be progressively processed, simple layout, intake and despatch bay allow vehicles to enter covered area. Generally incoming and outgoing products well separated.
Large holding chill. Cutting room is large for the size of the plant operation [
s30
Water supply. 2.4.3 Water testing procedures comply with current guidelines. Water testing program and procedures in the event of positive test results outlined in the manual. Physiochemical test results and recent full range Microbiological test sample available for audit. Ashwood Labs UKAS 1349 Ref 381123. 10/3/11 Physicochemical test results also available for auditing.
Maintenance arrangements protect food from contamination. Company written policy for maintenance. [
s30
1
Cleaning arrangements protect food from contamination. FBO has comprehensive written policies. Recording checks performed by plant on effectiveness of cleaning in the form of pre-operational hygiene checks of work areas. [s30]
s30
] FBO has written policy for safe storage of cleaning chemicals. Vehicle checks included in operational paperwork [s30]
Pest Control Checks. 2.4.10 External Pest Contractor. Excell Pest Services employed to carry out monthly checks on rodent activity and flying insect check last audit check satisfactory before flooding. New bait traps supplied and pest control records observed to be up to date.
Staff Training Staff training up to date Comprehensive training program Record of recent HACCP and SRM training [
s30

2.5 HA	CCP	Score	
Principle 1 - identify any hazards that must be prevented, eliminated or reduced to acceptable levels			
2.5.1	Documented HACCP based procedures cover all operations	Adequate	
	Description of product(s) /production process	Adequate	
2.5.3	Accurate and complete process flow diagram	Adequate	
2.5.4	All relevant hazards covered	Adequate	
Princi	ole 2 - identify the CCPs/CPs		
2.5.5	Correct identification of controls at the step or steps at which control is essential to ensure food safety	Adequate	
Princi	ole 3 - establish critical limits at CCPs (or legal limits at CPs)		
	Correct identification of critical limits to ensure food safety	Adequate	
Princi	ole 4 - establish effective monitoring procedures at CCPs/CPs		
2.5.7	Monitoring arrangements established to ensure food safety	Adequate	
2.5.8	Suitable monitoring procedures and of records (e.g. Diary) verified by reality checks	Weak	
Princi	ole 5 - establish corrective actions		
2.5.9	Corrective action procedures established to ensure food safety	Adequate	
2.5.10	Suitable corrective actions and of records (e.g. Diary) verified by reality checks	Adequate	
Princi	ole 6 - establish verification procedures	•	
2.5.11	Validation and verification arrangements established to ensure food safety	Adequate	
2.5.12	Arrangements for microbiological sampling and analysis of results are established	Weak	
2.5.13	Suitable verification procedures, including microbiological sampling, and of records verified by reality checks	Weak	
Princi	ole 7 - establish documents and records		
2.5.14	Staff procedures for day to day control of food safety hazards are recorded and kept up to date (SOPs / RMOPs etc)	Adequate	
2.5.15	Records are established for keeping note of day to day checks and activities for the control of food safety (Diary etc)	Weak	
2.5.16	Management records are established for keeping note of supervisory checks and actions (Diary etc)	Adequate	
HACC	P training		
2.5.17	Staff responsible for the development and maintenance of HACCP-based procedures have received adequate training	Good	
Reviev	V		
2.5.18	HACCP plans are reviewed and if necessary amended to reflect changes to suppliers/products/operations/equipment/law etc.	Adequate	
	Part 2.5 Score	5	
Good (0) - HACCP based procedures applied satisfactorily, kept under review and embedded into staff routine, particularly with regard to monitoring and corrective actions Adequate (5) - HACCP based procedures generally applied with FBO corrective actions effectively applied where there have been low risk issues out of control Weak (15) - HACCP based procedures inadequately applied which indicate a trend toward loss of control			

Part 2.5 Evidence

Principle 1.Identify hazards to be eliminated.

regard to monitoring and corrective action

2.5.1 HACCP documentation recently reviewed,

HACCP documentation sub-divided to cover all processing operations.

White meat cutting section recently added

s30

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2.5.2 Accurate description of different processes.

Flow Diagrams are well designed and show integrated operation and different processing areas.

Poor (25) - HACCP based procedures not applied or unsatisfactory implementation, particularly with

Evidence that the FBO has reviewed the plans was seen at audit and was responsive to OV advice about checking the FSA website for emerging food safety hazards. Principle 2 Identify the CCPs/CPs Evidence from the documentation that the correct decision trees had been followed in line with CODEX principles. Principle 3 Establish critical limits at CCPs Critical Limits comply with current guidelines for red meat and mince production. Critical Limits on all plant records of temperature as aid memoire for staff Principle 4 Establish effective monitoring procedures at CCPs s30 Temperature controls,. Records up to date found to be satisfactory... s30 Principle 6 2.5.11 Validation and Verification Management have made significant improvements recently to ensure food safety controls are maintained throughout production. s30 Principle 7. Management records for maintenance and quality controls have improved significantly over the audit timescale Verification records carried out by Technical Manager HACCP reviewed recently, new amendment to include hygiene checks on vehicles added since the last audit.

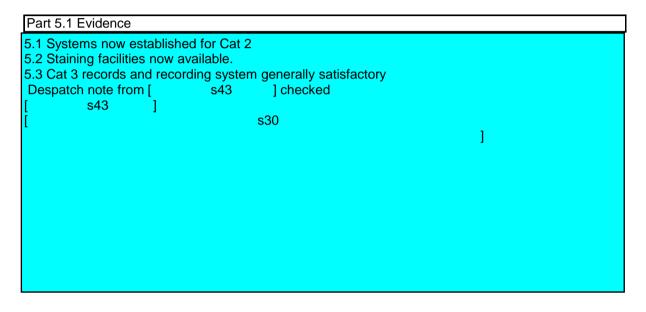
3 Animal Disease (Slaughterhouses only)			
Potential spread of animal disease is minimised			
3.1	On suspect cases, instructions from Animal Health are followed promptly		
3.2	Conditions of holding livestock minimise the spread of disease		
3.3	Time to slaughter minimises risk of spread of disease		
3.4	Animal health restrictions in disease control areas are implemented		
3.5	Livestock vehicles and crates are adequately cleaned and disinfected		
	3 Score:		
Good (0) - active compliance; no action necessary		
Adequate (5) - occasional lapses in compliance; minor corrections needed; broadly compliant			
Weak (15) - frequent lapses in compliance; giving rise to medium or high risk deficiencies			
Poor (25) - frequent lapses in compliance; giving rise to potential/immediate high risk			
N/A (0) - Not applicable			

Part 3 Evidence				

4 Animal welfare (slaughterhouse only).								
Compliance with WASK 1995 (as amended)								
Lairage conditions and animal handling promote good animal welfare								
4.1	Structures safeguard animal welfare (adverse weather protection, adequate ventilation, suitable lairage conditions)							
4.2	Adequate capacity for normal throughput							
4.3	Adequate unloading facilities (suitable ramps, containing rails)							
4.4	Holding pens are adequate (bedding, water / food provision - if left overnight, species/group segregation, densities)							
4.5	Scheduled arrival/waiting times safeguard animal welfare							
4.6	Adequate maintenance of stunning equipment & records							
4.7	Crates/modules in acceptable condition							
4.8	Breakdown procedures are adequate							
4.9	Correct procedures and use of instruments to make animals move							
Action	on welfare issues							
4.10	There is effective identification of visible signs of abuse or neglect on live animals and on carcases							
4.11	Animals awaiting slaughter are inspected each morning and evening, prompt action is taken to relieve suffering where this is required							
Slaugh	ter processes							
4.12	Use of stunning box condition/head restrainer							
4.13	Effective electric stunner setting & times (audio or visible device, voltmeter and ammeter), electrode positioning and measures to ensure good electrical contact							
4.14	Correct captive bolt strength & head shooting sites							
4.15	Adequate water bath levels (avoid pre stun shocks)							
4.16	Procedures provide assurance re the welfare of animals killed by exposure to gas mixtures							
4.17	Access to back-up stunning and manual backup for automatic equipment							
4.18	Humane bleeding							
Ritual	Slaughter							
4.19	Appropriate facilities for restraint and slaughter							
4.20	Bleeding statutory time observed							
Slaugh	ter by competent and appropriately trained operatives							
4.21	Slaughterer's licence adequate for each species, operation and instrument							
4.22	Adequate number of welfare-trained staff, availability of competent, authorised person while animals on site							
4.23	Availability of welfare codes / guidance							
	4 Score:							
Adequa Weak (Poor (2	0) - active compliance; best practice hte (5) - compliant with WASK 15) - WASK non compliance no avoidable excitement, pain or suffering 5) - WASK non compliance with avoidable excitement, pain or suffering - Not applicable							

Part 4 Evidence					

5.1 Animal By-Products						
Handling of ABP/waste to protect human and animal health						
5.1	Animal by-products, including SRM, are accurately and reliably categorised					
5.2	Animal by-products, including SRM, are securely collected and stained where necessary					
5.3	Animal by-products, including SRM, are dispatched to approved premises with required documentation					
5.4	Plants comply with 852/2004 & 1774/2002 for waste management and records					
5.1 Score						
Good (0) - active compliance, no action necessary Adequate (5) - occasional lapses in compliance; minor corrections needed; broadly compliant Weak (15) - frequent lapses in compliance; giving rise to medium or high risk deficiencies Poor (25) - frequent lapses in compliance giving rise to potential/immediate high risk						



5.2 TSE/SRM Controls						
TSE Co	TSE Controls					
5.2.1	Meat entering the food chain is free from SRM	Adequate				
5.2.2	Permitted O48M cattle intended for the food chain are tested for BSE/TSE	N/A				
5.2.3	Meat from all animals tested for BSE/TSE does not enter the food chain unless tested negative	N/A				
5.2.4	Imported carcases meet requirements for the removal of SRM	N/A				
	5.2 Score:	5				

Good (0) - active compliance, no action necessary

Adequate (5) - occasional lapses in compliance, minor corrections needed, broadly compliant

Weak (15) - frequent lapses in compliance, giving rise to medium or high risk deficiencies

Poor (25) - frequent lapses in compliance, giving rise to potential/immediate high risk

N/A (0) - Not applicable

Part 5.2 evidence

5.2.11 Adult sheep carcases are checked in a pre-inspection table next to the main cutting area. s30

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5.2.12 Only boneless beef used for cutting room operation.

5.2.13 Only boneless beef from approved sources cut up in the premises.

5.2.14 No imported adult sheep carcases since the last audit visit.

Audit of the FBO Food Safety Management System - Corrective Action Report (CAR)										
Establishment Name Approval No.			Approval No.	Audit Date	Audit No.	No. of new CA No. of existing CA		No.	No. of pages	
S B Basildene Ltd. 1722			1722	13/01/2012 1722-CP-01/12			[s30]	0		1 of 1
For completion by auditing OV					For completion by FBO or Representative					
CA Reference*	Audit Report Reference (e.g. 2.1.5)	Target completion date	Follow-up visit required	Summary of Corrective Action Required (as agreed at closing meeting between OV and FBO) Corrective Action Taken				Date Completed		
[
					s30					
]				
Additional information attached by OV Additional information attached by FBO										
		olus consecu	tive no. starting	at '1' for each ne	w audit visit.			1 5:		
Confirmation					Name	Signat	ure	Date		
FBO or representative action owner(s) I acknowledge discussion of the audit findings detailed in the Corrective Action Report				led						

Please note: Information held by the Food Standards Agency, including audit reports, is subject to the provisions of the Freedom of Information Act 2000 and Environmental Information Regulations 2004 and may be published and/or disclosed in response to a request