

Establishment details						
Approval Number		536				
Establishment Name Establishment Address	JOHN SCO	TT MEATS (P/	AISLEY) LTL)		
(with postcode)	ſ		s38] PA3	i [s38]
Site Type	•	Cutting Plant standalone (c	ng Establish co-located o cutting, meat	ment (dressin or preparations, ling - where n	meat produ	
Audit details						
Audit number	1536-C	P-10/11				
	D;	ate	ate Actual hours			
	From	То	IAUD	GAUD	GIMP	
Audit Preparation	20/10/11	20/10/11	1.00			i i
Audit visit duration on site	20/10/11	27/10/11	4.00			
Audit Write-up	27/10/11	07/11/11	6.00			
Note: - actual hours, and o indicates actua					auditor's tim	esheet/s.
Date of previous audit			29/04/2011			
Previous audit category			5 months			
No. of follow-up enforcement	isits since la	st audit		[s30]		
Auditor conducting audit						
Name in BLOCK letters Telephone number Email address	[s40]			
Food Business Operator	or their rep	resentative				
Name in BLOCK letters Email: Position Names & positions of other attending audit	[TECHNICAL [\$40] DIRECTOR)	· · · · · · · · · · · · · · · · · · ·		

Please note: information held by Food Standards Agency, including audit reports, is subject to the provisions of the Freedom of Information Act 2000 and Environmental Information Regulations 2004 and may be published and/or disclosed in response to a request.

Submit the original completed report to the Delivery Planning Unit.
Retain copy of completed report at plant for 1 year and then destroy.

Audit risk assessment - final score

Part 1 – Risk factors	Score
1.1 Potential hazards	40
1.2 Vulnerable consumers potentially at risk	20
1.3 Throughput	15

Part 2 – Food Business Operator Actions	Current
2.1 Production controls relating to carcase processing	N/A
2.2 Hygienic Production within Cutting Plants dealing with unprocessed products	15
2.3 Hygienic Production with Cutting Plants dealing with processed products	5
2.4 Environmental hygiene / Good hygiene practices	15
2.5 HACCP	15
3.0 Animal Disease	N/A
4.0 Animal Welfare	N/A
5.1 Animal By-products	5
5.2 TSE/SRM Controls	

130

Final Score

Audit category

	1	
Points range	Audit frequency	Audit frequency
0-50	12 months	3 months
55-75	8 months	
80-105	5 months	Month of next visit
110-150	3 months	Jan 2012
155+	2 months	

Summary

Corrective action	completed since last audit
CA Reference (MM/YY plus no.)	Outcome
[
	s30
]
Summary of Audit	t finding

Opening meeting with [s40

] Technical Manager.

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Several improvements since the last audit new staff changing and canteen facilities above the processing areas have been ser up since the last audit. New mince has been purchased and is now operational.

s30

1.1 Potential hazards		
MICROBIOLOGICAL HAZARDS		Score
Potential for hazard i.e. cross-contamination, growth parasites and fungi in or on the product	n and/or survival of pathogenic spoilage bacteria, viruses,	30
Only frozen products handled		5
CHEMICAL HAZARDS		Score
	residues of veterinary products/pesticides/feed additives, nemicals (cleaning products, disinfectants, lubricants)	10
Some potential (e.g. animals/meat from assured sou packaging/production environment only)	urces therefore potential contamination is from	5
Only ready wrapped products handled		0
PHYSICAL HAZARDS		Score
Potential for hazards i.e. contamination of meat by f	oreign bodies	5
Only ready wrapped products handled		0
	1.1 Score	Score
	Microbiological hazards	30
	Chemical hazards	5
	Physical hazards	5
	1.1 Score	40

1.2 Vulnerable consumers potentially at risk		Score
Meat supplied (directly or indirectly) is not likely to b hospital, day care centre, nursing home) and/or it wi		0
There is uncertainty about the population who may be supplied with the meat and the nature of the process it may receive before it reaches the consumer		20
	1.2 Score	20

1.3 Throughput	
Very small (i.e. equivalent to previous 'low throughput' slaughterhouses and cutting premises), likely to market locally	
Small/medium throughput not in other two categories (default for meat processors until size known)	
Average weekly throughput above 500 livestock units or 200,000 birds in a slaughterhouse/over 150 metric tonnes cut meat, likely to market nationally	20
1.3 Scc	re 15

Part 1 Evidence

John Scott Meats is part of the [s43] complex of A located cutting plants attached to [
s43]. The current approval includes red m	eat cutting	g for domestic ungulates and production of minced meat
and meat preparations.		
The premise is also approved for OT	FM since F	February 2006.
OTM controls are monitored by the I	FSA team	at [s43].
The majority of beef and sheep carc	ases are s	supplied by [s43].
Pig carcases are externally sourced	from [s	43].
Commercial documents and carcase	es found to	b be satisfactory.
The premise has 3 large fresh meat	chillers, c	arcases are normally transferred after cooling down or
chilling at [s43].		
Offal and packaged products are sto	ored in dec	dicated chillers.
The premises is further subdivided in	nto a cuttir	ng room with vacuum packing equipment, holding area
before despatch, despatch bay and	further pro	ocessing areas for mince and meat preparation
production.		
The current throughputs are [s43] tonnes p	ber week

,Less than [s43] tonnes of mince and meat preparations are produced a week. The main customer base are butcher's shops in West and central Scotland. The company also supplies vacuum packed beef for other outlets Small retails packs are supplied to farmers markets.

	cessing: compliance with (EC) 853/2004, Annex II, Sections II & III:	Score
2.1.1	Only suitable, properly identified animals are accepted for slaughter.	
2.1.1i	All required documents, veterinary certificates, (trained hunter's) declarations or passports received	
2.1.2	Only clean animals are processed for human consumption, or adequate preventative measures are taken	
2.1.3	FBO requests, receives, checks and acts on FCI for all animals (or batches of animals where appropriate)	
2.1.4	FBO follows the instructions of the OV in respect of Ante-Mortem and decisions concerning live animals (as appropriate)	
2.1.5	FBO assesses the welfare status of each animal on arrival (as appropriate).	
	s during carcase dressing: ance with (EC) 852/2004 Annex II, Chapter IX, 3	
2.1.6	Bleeding avoiding contamination of meat (as appropriate)	
2.1.7	Skinning/Depilation/plucking avoiding contamination of meat	
2.1.8	Evisceration avoiding contamination of meat	
2.1.8i	Controls ensure that cross contamination is eliminated, prevented or reduced to acceptable levels during other processing operations	
Post-M	ortem: Compliance with (EC) 853/2004 Annex III	
	Carcases correctly dressed and presented for inspection	
2.1.9i	Traceability of carcases	
2.1.9ii	Lack of faecal contamination	
	ocessing: compliance with (EC) 852/2004 Annex I, Chapter IX	
	Adequate temperature control	
	Controls avoid cross-contamination during storage, despatch and delivery.	
	Compliance with the requirements of (EC) 2073/2005 Article 3	
2.1.13	Hygienic handling of edible co-products	
	2.1 Score:	N/A
Adequa Neak (*	 Active compliance; no action necessary (5) - Occasional lapses in compliance; minor corrections needed; broadly con (5) - Frequent lapses in compliance; giving rise to medium or high risk deficienc (5) - Frequent lapses in compliance; giving rise to potential/immediate risk 	

Part 2.1 Evidence

	ienic Production within Cutting Plants dealing with unprocessed products J, dicing and mincing)	Score
Proces	sing compliance with (EC) 853/2004 Annex III	
2.2.1	Controls ensure that cross contamination is eliminated, prevented or reduced to acceptable levels during operations	Weak
2.2.2	Compliance with the requirements for raw materials	Weak
2.2.3	Maintenance of the cold chain	Adequate
2.2.4	Compliance with the requirements of (EC) 2073/2005 Article 3	Weak
2.2.5	Separation of exposed from packaged product	Adequate
2.2.6	Identification marking and traceability	Adequate
	2.2 Score:	15
Adequat Weak (1 Poor (25	 Active compliance; no action necessary (5) - Occasional lapses in compliance; minor corrections needed; broadly compliant Frequent lapses in compliance; giving rise to medium or high risk deficiencies Frequent lapses in compliance; giving rise to potential/immediate high risk Not applicable 	
Part 2.2	Evidence	
- Pre-cu . Pre-cu and occ Mince - The m Procedu	ting inspection on carcases records observed to be up to date and realistic. tting inspection facilities are suitable to allow detailed visible inspection of incomir asional boxed product [s30] d meat produced in the further processing area. eat is brought into the cutting area progressively as needed from the raw meat chi ures for sterilizing knives are detailed in the PPE policies. Sterilizer temperature re- e.up to date.	Ι.
	s30	
] overview of the working areas; reasonably organised disciplined operators workin policy throughout the premises	ng a clean as
All mea	ompliance with the requirements for raw materials. It purchased from approved suppliers. Is of CMRs satisfactory. S30	
- FBO re Product - Tempe checked Fresh m Randon reflected - Enviro and rec	aintenance of the cold chain. ecords comprehensive temperatures recorded 3 times daily throughout all production ion temperatures of mince kept after production. erature checks on meat are recorded at unloading, during work and at despatch. R d and satisfactory. neat checks on carcases and fresh meat processing satisfactory. In carcase temperature checks on beef, lamb and pork carcases found to be satisfact d in plant records. Inmental temperature of the cutting room is taken twice a day manually during work ords are satisfactory.	ecords were actory, < operation

satisfactory. 3-5 degrees. centigrade.

2.2.4 Compliance with EC 2073/2005

s30]

2.2 5 Food Contact Materials:

- Supply and storage of food contact material is satisfactory. Packaging is kept in a separate area and taken to the production area. GMP observed in FBO has Specific Operating Procedures and good separation of staff handing exposed and packaged material.

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2.2.6 Identification Marking and Traceability.

FBO record system tracing carcases from slaughterhouse data and transferred to boxed product observed to be satisfactory.

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oroduc	gienic Production within Cutting Plants dealing with processed ts (Meat preps, RTE, Meat products)	Score
roces	sing compliance with (EC) 853/2004 Annex III	
2.3.1	Controls ensure that cross contamination is eliminated, prevented or reduced to acceptable levels during operations	Weak
2.3.2	Compliance with the requirements for raw materials, including additives	Adequate
2.3.3	Controls provide assurance that critical limits are achieved: pasteurisation and cooling rates for RTE products	Adequate
2.3.4	Compliance with the requirements of (EC) 2073/2005 Article 3	Weak
2.3.5	Compliance with the requirements of the Miscellaneous Food Additives & the Sweeteners in Food (Amendment) (E/S/W) Regulations 2007	Adequate
2.3.6	Identification marking and traceability	Weak
	2.3 Score:	5

Good (0) - Active compliance; no action necessary

Adequate (5) - Occasional lapses in compliance; minor corrections needed; broadly compliant Weak (15) - Frequent lapses in compliance; giving rise to medium or high risk deficiencies Poor (25) - Frequent lapses in compliance; giving rise to potential/immediate high risk N/A (0) - Not applicable

Part 2.3 Evidence

2.3.1 Controls on contamination Production standards observed to be reasonable during the visit [s30] [s30
2.3.2 Fresh meat from approved sources and technical information about additives and allergens available from suppliers.
l s30 l
 2.3 5 FBO has used technical information supplied by ingredients suppliers and follows recipes which should ensure all ingredients within the legal guidelines. 2.3.6 All retail packs marked with an identification mark.

	ironmental hygiene / Good hygiene practises omplies with (EC) 852/2004	Score
	re: complies with (EC) 852/2004 Annex II	
2.4.1	Structure/layout provides adequate protection from hazards for the current throughput & operations	Adequate
2.4.2	Adequacy of protective measures is verified by reality checks during the audit/audit period	Adequate
Water s	upply: potability water supply is assured	
2.4.3	FBO has operating procedures in place to monitor water quality	Adequat
2.4.4	FBO's operating procedures are carried out as described	Adequat
2.4.5	FBO is monitoring water test results.	Adequat
2.4.6	FBO takes adequate corrective actions when necessary	Weak
2.4.7	FBO's records confirm each of the above requirements is being met.	Adequat
Mainter	nance: arrangements protect food from contamination	
2.4.8	FBO has operating procedures in place for monitoring maintenance needs	Adequat
2.4.9	FBO's operating procedures are carried out as described	Adequat
2.4.10	FBO is identifying deficiencies	Weak
	FBO is correcting deficiencies within a reasonable timescale	Weak
	FBO's records confirm each of the above requirements is being met.	Weak
2.4.13	Adequacy of maintenance and of records is verified by reality checks during the audit/audit period	Weak
Cleanin	g: arrangements protect food from contamination	
2.4.14	FBO has operating procedures in place to specify cleaning.	Adequat
2.4.15	FBO's operating procedures are carried out as described	Adequat
2.4.16	FBO is monitoring cleaning efficacy	Adequat
2.4.17	FBO is taking effective corrective action on cleaning deficiencies he identifies	Weak
2.4.18	Adequacy of cleaning of premises and vehicles and of records is verified by reality checks during the audit /audit period	Adequat
Pest co	ntrol: arrangements protect food from contamination	
	FBO has operating procedures in place or contract to specify pest control arrangements.	Adequat
	FBO's operating procedures or contract is carried out as described	Adequat
	FBO is monitoring pest activity	Adequat
	FBO is taking effective corrective action on pest activity	Adequat
2.4.23	FBO's records confirm each of the above requirements is being met.	Adequat
2.4.24	Adequacy of pest controls is verified by reality checks during the audit/audit period	Adequat
	ining/instruction and supervision	
	FBO has an appropriate staff training programme	Weak
	Training programme is carried out as described	Weak
	FBO is monitoring the effectiveness of staff training	Weak
	FBO is taking effective corrective action when training deficiencies are identified	Adequat
2.4.29	Adequacy of training/supervision and of records is verified by reality checks during the audit/audit period	Weak
lealth a	and hygiene arrangements	
2.4.30	Appropriate staff and visitor health monitoring and hygiene advice arrangements are in place	Adequat
2.4.31	FBO is taking adequate corrective actions when monitoring indicates causes for concern	Adequat
2.4.32	Adequacy of personal hygiene practices is verified by reality checks during the audit/audit period	Weak
2.4.33	Adequacy of health rules and of records is verified by reality checks during the audit/audit period	Weak
	2.4 Score	15
Adequa Neak (1) - active compliance; no action necessary te (5) - occasional lapses in compliance; minor corrections needed; broadly compliant (5) - frequent lapses in compliance; giving rise to medium or high risk deficiencies (5) - frequent lapses in compliance giving rise to potential/immediate high risk	

Structure.				
- A written policy for maintenance			flow lanes are	
satisfactory. Separation of cutting and further processing areas are satisfactory.				
- Maintenance programme is satis			corded on the	
computer once a year. General in				
weekly inspection record for each				
- Light levels were not assessed,	but appeared to be ad	equate throughout [toring oncer .	
	s30			
	1			
The draine is the cutting reason of	[ممانعته معندم سما معناه م	no fitto d with Amon trans or	d control of worth	
- The drains in the cutting room ar	nd the external drain a	re litted with 4mm traps ar	id control of waste	
water is satisfactory.				
- A glass policy is in place. [s30	J		
[s30]			
Water Quality:				
- A water distribution plan and sar	npling programme is a	vailable and held on file	The water supply is	
from the mains through intermedia			11.5	
Water tests from Exova UKAS 06				
Mains water tests from main inlet		ests clear		
- A physicochemical water test res			vical water test results	
			ical water test results	
are in place, last water	main inlet tents 40/40/	2011		
Full range of parameter test from	main met tank 18/10/2	2011		
	s30			
]	
- New physiochemical testing resu	ults available on line.			
Maintonanco				
Maintenance				
The FBO has had a major upgrad		and laundry storage areas	since the last audit	
		and laundry storage areas	since the last audit	
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The FBO has had a major upgrad and the mincer has been replaced [l with a new unit.	and laundry storage areas	since the last audit	
The FBO has had a major upgrad and the mincer has been replaced [Cleaning and Chemicals:	l with a new unit. s30]	since the last audit	
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The FBO has had a major upgrad	l with a new unit. s30]	since the last audit	
The FBO has had a major upgrad and the mincer has been replaced [Cleaning and Chemicals:	t with a new unit. s30 prehensive schedules]	since the last audit	
The FBO has had a major upgrad and the mincer has been replaced [Cleaning and Chemicals: - Written cleaning policy and com	t with a new unit. s30 prehensive schedules]	since the last audit	
The FBO has had a major upgrad and the mincer has been replaced [Cleaning and Chemicals: - Written cleaning policy and com [Records up to date and realistic.	t with a new unit. s30 prehensive schedules s30] are available]		
The FBO has had a major upgrad and the mincer has been replaced [Cleaning and Chemicals:	t with a new unit. s30 prehensive schedules s30] are available]		
The FBO has had a major upgrad and the mincer has been replaced [Cleaning and Chemicals: - Written cleaning policy and comp [Records up to date and realistic. Storage of chemicals in the working	t with a new unit. s30 prehensive schedules s30] are available]		
The FBO has had a major upgrad and the mincer has been replaced [Cleaning and Chemicals: - Written cleaning policy and com [Records up to date and realistic.	t with a new unit. s30 prehensive schedules s30] are available]		
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The FBO has had a major upgrad and the mincer has been replaced [Cleaning and Chemicals: - Written cleaning policy and comp [Records up to date and realistic. Storage of chemicals in the workin Pest Control Arrangements:	t with a new unit. s30 prehensive schedules s30 ng area, chemicals an] are available] d equipment covered over	during production.	
The FBO has had a major upgrad and the mincer has been replaced [Cleaning and Chemicals: - Written cleaning policy and comp [Records up to date and realistic. Storage of chemicals in the workin Pest Control Arrangements:	t with a new unit. s30 prehensive schedules s30 ng area, chemicals an] are available] d equipment covered over	during production.	

Last visit 27/10/11 no rodent activity recorded. Bait plan available for audit. Bait boxes observed in reality checks during audit. Chemicals Data Safety data sheets available to audit.

Staff training Instruction and supervision.

Staff training records available for audit. Technical manager has completed basic HACCP training course and is assisted by external hygiene advisor.

Only one other member of staff has completed formal HACCP training.

GHP were reasonable during the audit [

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Health and Hygiene rules

Health surveillance records up to date.

FBO policy staff to have 48 hours clear of bowel disease or medical fitness to work certificate if absent for prolonged timescale.

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Visitor Health Questionnaire records available to audit.

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	al welfare (slaughterhouse only). ance with WASK 1995 (as amended)	Score
Lairage	conditions and animal handling promote good animal welfare	
4.1	Structures safeguard animal welfare (adverse weather protection, adequate ventilation, suitable lairage conditions)	
4.2	Adequate capacity for normal throughput	
4.3	Adequate unloading facilities (suitable ramps, containing rails)	
4.4	Holding pens are adequate (bedding, water / food provision - if left overnight, species/group segregation, densities)	
4.5	Scheduled arrival/waiting times safeguard animal welfare	
4.6	Adequate maintenance of stunning equipment & records	
4.7	Crates/modules in acceptable condition	
4.8	Breakdown procedures are adequate	
4.9	Correct procedures and use of instruments to make animals move	
Action	on welfare issues	
4.10	There is effective identification of visible signs of abuse or neglect on live animals and on carcases	
4.11	Animals awaiting slaughter are inspected each morning and evening, prompt action is taken to relieve suffering where this is required	
Slaugh	ter processes	
4.12	Use of stunning box condition/head restrainer	
4.13	Effective electric stunner setting & times (audio or visible device, voltmeter and ammeter), electrode positioning and measures to ensure good electrical contact	
4.14	Correct captive bolt strength & head shooting sites	
4.15	Adequate water bath levels (avoid pre stun shocks)	
4.16	Procedures provide assurance re the welfare of animals killed by exposure to gas mixtures	
4.17	Access to back-up stunning and manual backup for automatic equipment	
4.18	Humane bleeding	
Ritual	Slaughter	
4.19	Appropriate facilities for restraint and slaughter	
4.20	Bleeding statutory time observed	
Slaugh	ter by competent and appropriately trained operatives	
4.21	Slaughterer's licence adequate for each species, operation and instrument	
4.22	Adequate number of welfare-trained staff, availability of competent, authorised person while animals on site	
4.23	Availability of welfare codes / guidance	
	4 Score:	N/A
Adequa	0) - active compliance; best practice te (5) - compliant with WASK	
Poor (2	 15) - WASK non compliance no avoidable excitement, pain or suffering 5) - WASK non compliance with avoidable excitement, pain or suffering 	
N/A (U)	- Not applicable	

Part 4 Evidence

2.5 HA	ACCP	Score
Princip	le 1 - identify any hazards that must be prevented, eliminated or reduced to acceptable	e levels
2.5.1	Documented HACCP based procedures cover all operations	Adequate
2.5.2	Description of product(s) /production process	Adequate
2.5.3	Accurate and complete process flow diagram	Adequate
2.5.4	All relevant hazards covered	Adequate
Princi	ple 2 - identify the CCPs/CPs	
2.5.5	Correct identification of controls at the step or steps at which control is essential to ensure food safety	Adequate
Princi	ple 3 - establish critical limits at CCPs (or legal limits at CPs)	
	Correct identification of critical limits to ensure food safety	Weak
Princi	ple 4 - establish effective monitoring procedures at CCPs/CPs	
	Monitoring arrangements established to ensure food safety	Adequate
2.5.8	Suitable monitoring procedures and of records (e.g. Diary) verified by reality checks	Weak
Princi	ple 5 - establish corrective actions	
	Corrective action procedures established to ensure food safety	Weak
	Suitable corrective actions and of records (e.g. Diary) verified by reality checks	Weak
	ple 6 - establish verification procedures	
	Validation and verification arrangements established to ensure food safety	Weak
	Arrangements for microbiological sampling and analysis of results are established	Weak
2.0.12	Suitable verification procedures, including microbiological sampling, and of records verified	weak
2.5.13	by reality checks	Weak
Princi	ple 7 - establish documents and records	
2.5.14	Staff procedures for day to day control of food safety hazards are recorded and kept up to date (SOPs / RMOPs etc)	Weak
2.5.15	Records are established for keeping note of day to day checks and activities for the control of food safety (Diary etc)	Adequate
2.5.16	Management records are established for keeping note of supervisory checks and actions (Diary etc)	Adequate
НАСС	P training	
2.5.17	Staff responsible for the development and maintenance of HACCP-based procedures have received adequate training	Weak
Revie	N	
2.5.18	HACCP plans are reviewed and if percessary amended to reflect changes to	Adequate
	Part 2.5 Score	15
Good	(0) - HACCP based procedures applied satisfactorily, kept under review and embedd	_
staff routine, particularly with regard to monitoring and corrective actions Adequate (5) - HACCP based procedures generally applied with FBO corrective actions effectively applied where there have been low risk issues out of control Weak (15) - HACCP based procedures inadequately applied which indicate a trend toward loss of		
control Poor (2	25) - HACCP based procedures not applied or unsatisfactory implementation, particu	ularly with
``	to monitoring and corrective action	
Part 2.	5 Evidence	
[anges to HACCP plan since last audit. s40] is planning to undertake intermediate HACCP training in near future. P review completed June 2011	
	ACCP team consists of [s40] (HACCP Team Leader), [s40 nical Manager) plus 2 other members and [s40] external consultant.]
Princi	ple 1	
Identifi	cation of hazards, hazards must be prevented, eliminated or reduced to acceptable	level:

The plant has HACCP plans for all operations: -Fresh meat processing, bone in primals and boneless packaged -Minced red meat -Meat Preparations -Offals Biological, physical, chemical hazards are covered. Every product has completed accurate process flow diagram.

Principle 2- Identify the CCPs/CPs

Proper identification of controls at points where control is necessary to ensure food safety. For Fresh meat: CCP1 - Split or part carcase delivery / Transfer CCP2 - Pre-cut Inspection CCP3 - Vacuum pack CCP4 - Box, weight, label

For minced red meat: CCP 1 - Delivery/ Transfer to Meat preps room CCP 2 - Debox/ De- bag inspection CCP3 - Vacuum packing/ Gas flush CCP4 - Weight, Labelling, Boxing

For Meat preparation: CCP1 - Delivery of wet and dry ingredients CCP2 - De-box/ De-bag Inspection CCP3- Weight/ Pack/ Label box

For Offal:

CCP1 - Transfer offal to chill

CCP2 - Offal trimming and preparation

CCP3 - Gas flush or VP and seal

CCP4 - Weight/ Labelling/ Packing

Weighting labelling and boxing not generally considered CCP

Principle 3-Establish critical limits at CCP (or legal limits at CPs)

Critical limits in accordance with legal limits

Principle 4-Establish effective monitoring procedures at CCPs and CP

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Principle 6- Establish verification procedures

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Internal audit carried on monthly. External HACCP consultant involved in auditing. Consumers Complains records available for inspection. Surface swab checks from the scale and cutting table satisfactory verifying the cleaning standards. tested 12/10/2011.

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Principle 7- Establish documents and re	ecords	
HACCP documentation organised and exis by the technical manager	sting record	ds are extensive and generally kept up to date
[s30]
[\$30]		
HACCP training certificates available for [[\$30	s4]	40] and another employee.

3 Anim	al Disease (Slaughterhouses only)	Score
Potent	ial spread of animal disease is minimised	
3.1	On suspect cases, instructions from Animal Health are followed promptly	
3.2	Conditions of holding livestock minimise the spread of disease	
3.3	Time to slaughter minimises risk of spread of disease	
3.4	Animal health restrictions in disease control areas are implemented	
3.5	Livestock vehicles and crates are adequately cleaned and disinfected	
	3 Score:	N/A
Good (0) - active compliance; no action necessary	
dequa	te (5) - occasional lapses in compliance; minor corrections needed; broadly compliant	
Veak (1	5) - frequent lapses in compliance; giving rise to medium or high risk deficiencies	

Poor (25) - frequent lapses in compliance; giving rise to mediatin of high risk dencience Poor (25) - frequent lapses in compliance; giving rise to potential/immediate high risk

N/A (0) - Not applicable

Part 3 Evidence

5.1 Animal By-Products			
Handling of ABP/waste to protect human and animal health			
5.1	Animal by-products, including SRM, are accurately and reliably categorised	Adequate	
5.2	Animal by-products, including SRM, are securely collected and stained where necessary	Adequate	
5.3	Animal by-products, including SRM, are dispatched to approved premises with required documentation	Adequate	
5.4	Plants comply with 852/2004 & 1774/2002 for waste management and records	Adequate	
	5.1 Score	5	
Good (0) - active compliance, no action necessary		

Adequate (5) - occasional lapses in compliance; minor corrections needed; broadly compliant Weak (15) - frequent lapses in compliance; giving rise to medium or high risk deficiencies Poor (25) - frequent lapses in compliance giving rise to potential/immediate high risk

Part 5.1 Evidence		
5.1 Internal controls and collection facilities observed to be sa 5.2 Cat 1 material collected and stained monitored daily by FS 5.3 Cat 1 and Cat 3 material collected and despatched to [as an intermediate storage facility 5.4 Record checks observed to be up to date.	A checks] which is now designate

5.2 TSE/SRM Controls		Score
TSE Co	ontrols	
5.2.1	Meat entering the food chain is free from SRM	Good
5.2.2	Permitted O48M cattle intended for the food chain are tested for BSE/TSE	Adequate
5.2.3	Meat from all animals tested for BSE/TSE does not enter the food chain unless tested negative	Adequate
5.2.4	Imported carcases meet requirements for the removal of SRM	N/A
	5.2 Score:	0

Good (0) - active compliance, no action necessary

Adequate (5) - occasional lapses in compliance, minor corrections needed, broadly compliant Weak (15) - frequent lapses in compliance, giving rise to medium or high risk deficiencies Poor (25) - frequent lapses in compliance, giving rise to potential/immediate high risk N/A (0) - Not applicable

 5.2.1 SRM controls and records up to date [s30] 5.2.1 Operators aware of SRM checks on health marked carcases. 5.2.3 Only BSE tested carcases released from the abattoir. Records of OTM processing up to date. 	Part 5.2 evidence	
	5.2.1 SRM controls and records up to date [s30 5.2.1 Operators aware of SRM checks on health marked carcases. 5.2.3 Only BSE tested carcases released from the abattoir.]

Audit of the FBO Food Safety Management System - Corrective Action Report (CAR)										
Establishment Name Approval No.		Audit Date	Audit No.	1	No. of new CA	No. of existing CA	No.	of pages		
JOHN SCOTT MEATS (PAISLEY) 1536		20/10/2011	1536-CP-10/11		[s30]			1 of 3		
For completion by auditing OV							For completion by FBO or Represe			tative
CA Reference*	Audit Report Reference (e.g. 2.1.5)	Target completion date	Follow-up visit required		prrective Action Required ng meeting between OV and FBO)	Priority				Date Completed
[
				s30						
]			
Additional information attached by OV					Γ					
CA Reference*; MM/YY plus consecutive no. starting at '1' for each new audit visit.										
Confirmation						Name	Signature		Date	
FBO or representative action owner(s) I acknowledge discussion of the audit findings detailed in the Corrective Action]

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No. of pages	
2 of 3	

For completion by auditing OV						For completion by FBO or Representative			
CA Reference*	Audit Report Reference (e.g. 2.1.5)	Target completion date	Follow-up visit required	Summary of Corrective Action Required (as agreed at closing meeting between OV and FBO)	Priority	Corrective Action Taken	Date Completed		
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				s30					
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No. of pages

3 of 3

For completion by auditing OV						For completion by FBO or Representative		
CA Reference*	Audit Report Reference (e.g. 2.1.5)	Target completion date	Follow-up visit required	Summary of Corrective Action Required	Priority	Corrective Action Taken	Date Completed	
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				s30				
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