PROTECT-ONCE COMPLETED



Establishment details						
Establishment details						
Approval Number	41	85				1
Establishment Name HIGH PEAK ME		MEAT EXPO	RTS LTD.			
Establishment Address (with postcode)	[CW5 [S38	\$38]	1			
Sito Turo		Claughtarhau	100 OF			
Site Type	•	Slaughterhou Game Handli		ment (dressin	a and/or cut	ina)
		Cutting Plant	-	•	ig ana/or can	9)
	\circ			preparations,	meat produ	cts,
				lling - where n		,
Audit details						
ridait dotaile			i			
Audit number	4185-S	H-05/12				
	D:	ate		Actual hours		1
	From	То	IAUD	GAUD	GIMP	
Audit Preparation	28/05/12	28/05/12	0.75	O/(OD	Olivii	
Audit visit duration on site	28/05/12	28/05/12	3.50			
Audit Write-up	29/05/12	01/06/12	5.00			ı
Note: - actual hours, and dates shown, must correspond to entries on the auditor's timesheet/s indicates actual audit date for calculating next frequency.		esheet/s.				
Date of previous audit			09/12/2011			
Previous audit category			3 months			
No. of follow-up enforcement v	risits since las	st audit		0		
Auditor conducting audit						
Name in BLOCK letters	[S40]					
Telephone number	[S40]					
Email address	[S40]					
Food Business Operator or their representative						
r dod Budillood Operator (Coomanivo				
Name in BLOCK letters [S40]						
Email:	[S40]	15) ((655				
Position	TECHNICAL	ADVISER				
Names & positions of other attending audit	[S40]- LEAD O\] - FBO - /-	-			[S40

Please note: information held by Food Standards Agency, including audit reports, is subject to the provisions of the Freedom of Information Act 2000 and Environmental Information Regulations 2004 and may be published and/or disclosed in response to a request.

Submit the original completed report to the Central Operations Hub. Retain copy of completed report at plant for 1 year and then destroy.

Rev 04/12

Audit risk assessment - final score

Part 1 – Risk factors	
1.1 Potential hazards	
1.2 Vulnerable consumers potentially at risk	
1.3 Throughput	

Part 2 – Food Business Operator Actions	Current
2.1 Production controls relating to carcase processing	15
2.2 Hygienic Production within Cutting Plants dealing with unprocessed products	N/A
2.3 Hygienic Production with Cutting Plants dealing with processed products	N/A
2.4 Environmental hygiene / Good hygiene practices	5
2.5 HACCP	15
3.0 Animal Disease	5
4.0 Animal Welfare	5
5.1 Animal By-products	5
5.2 TSE/SRM Controls	15

Final Score 145	Final Score	145
-------------------	-------------	-----

Audit category

Points range	Audit frequency
0-50	12 months
55-75	8 months
80-105	5 months
110-150	3 months
155+	2 months

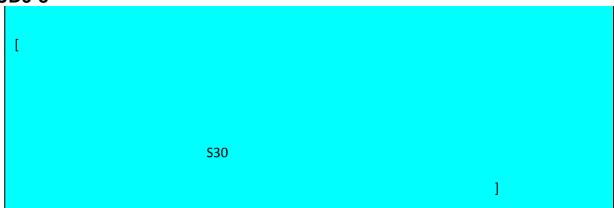
Audit frequency	
3 months	
Month of next visit	
Aug 2012	

Summary

Corrective action	n completed since last audit		
CA Reference (MM/YY plus no.)			
[S30		
	1		

Summary of Audit finding

[S30



PROTECT-ONCE COMPLETED

1.1 Potential hazards		
MICROBIOLOGICAL HAZARDS		Score
Potential for hazard i.e. cross-contamination, growth parasites and fungi in or on the product	h and/or survival of pathogenic spoilage bacteria, viruses,	30
Only frozen products handled		5
CHEMICAL HAZARDS		Score
Potential for hazard i.e. contamination of meat from residues of veterinary products/pesticides/feed additives, as well as from packaging and/or careless use of chemicals (cleaning products, disinfectants, lubricants)		10
Some potential (e.g. animals/meat from assured sources therefore potential contamination is from packaging/production environment only)		5
Only ready wrapped products handled		0
PHYSICAL HAZARDS		Score
Potential for hazards i.e. contamination of meat by foreign bodies		5
Only ready wrapped products handled		0
	1.1 Score	Score
	Microbiological hazards	30
	Chemical hazards	10
	Physical hazards	5
	1.1 Score	45

1.2 Vulnerable consumers potentially at risk		Score
Meat supplied (directly or indirectly) is not likely to be served to groups of 20+ vulnerable people (e.g. hospital, day care centre, nursing home) and/or it will be further processed in approved establishments.		0
There is uncertainty about the population who may be supplied with the meat and the nature of the process it may receive before it reaches the consumer		20
	1.2 Score	20

1.3 Throughput		Score
Very small (i.e. equivalent to previous 'low throughput' slaughterhouses and cutting premises), likely to market locally		5
Small/medium throughput not in other two categories (default for meat processors until size known)		15
Average weekly throughput above 500 livestock units or 200,000 birds in a slaughterhouse/over 150 metric tonnes cut meat, likely to market nationally		20
	1.3 Score	15

Part 1 Evidence

- 1.1 Potential Hazards: due to the nature of the process carried out (production of meat from horses and cattle slaughtered in the premises) the microbiological, chemical and physical hazards are at the highest score.
- 1.2 Vulnerable consumers potentially at risk: S43(2)
-]. Final customer and nature of the process it may receive unidentified
- 1.3 [S43(2)

J

2.1 Pro	duction Controls relating to carcase processing	
Pre-pro	cessing: compliance with (EC) 853/2004, Annex II, Sections II & III:	Score
2.1.1	Only suitable, properly identified animals are accepted for slaughter.	Poor
2.1.1i	All required documents, veterinary certificates, (trained hunter's) declarations or passports received	Good
2.1.2	Only clean animals are processed for human consumption, or adequate preventative measures are taken	Good
2.1.3	FBO requests, receives, checks and acts on FCI for all animals (or batches of animals where appropriate)	Adequate
2.1.4	FBO follows the instructions of the OV in respect of Ante-Mortem and decisions concerning live animals (as appropriate)	Poor
2.1.5	FBO assesses the welfare status of each animal on arrival (as appropriate).	Good
Compli	s during carcase dressing: ance with (EC) 852/2004 Annex II, Chapter IX, 3	
2.1.6	Bleeding avoiding contamination of meat (as appropriate)	Good
2.1.7	Skinning/Depilation/plucking avoiding contamination of meat	Good
2.1.8	Evisceration avoiding contamination of meat	Good
2.1.8i	Controls ensure that cross contamination is eliminated, prevented or reduced to acceptable levels during other processing operations	Adequate
Post-M	ortem: Compliance with (EC) 853/2004 Annex III	8
2.1.9	Carcases correctly dressed and presented for inspection	Weak
	Traceability of carcases	Poor
2.1.9ii	Lack of faecal contamination	Adequate
	ocessing: compliance with (EC) 852/2004 Annex I, Chapter IX	•
	Adequate temperature control	Weak
	Controls avoid cross-contamination during storage, despatch and delivery.	Good
	Compliance with the requirements of (EC) 2073/2005 Article 3	Good
2.1.13	3 Hygienic handling of edible co-products N/A	
2.1 Score: 15		
Good (0) - Active compliance; no action necessary		
Adequate (5) - Occasional lapses in compliance; minor corrections needed; broadly compliant		
Weak (15) - Frequent lapses in compliance; giving rise to medium or high risk deficiencies		
,	5) - Frequent lapses in compliance; giving rise to potential/immediate risk	
N/A (0)	- Not applicable	

Part 2.1 Evidence

PRE-PROCESSING 2.1.1 - [

S30

1

- 2.1.1i All animals received in the premises are accompanied by the required documentation. If they are alive horses or cattle they come together with the passport, and if the are ESOF they bring the Veterinary Certificate
- 2.1.2 All horses found in the lairage during the day of the audit were clean (no cattle seen). And no issues related to this have been reported in the last period

2.1.3 - [
S30
2.1.4 - [
S30
]
2.1.5 - There is an operative in charge of the lairage that takes care of the animals and their welfare. No issues related to animal welfare have been highlighted in the reported period
CONTROLS DURING CARCASE DRESSING
2.1.6 - The bleeding of the animals is carried out appropriately, immediately after
slaughtering/killing. Bleeding of several horses was checked during the audit and the time
allowed for the process was found adequate
2.1.7 - Skinning is carried out in the traditional way. A cradle is used for the same and no
problems of contamination from the skin to the carcase were observed.
2.1.8 - Evisceration process was found satisfactory. No problems of contamination detected either
2.1.8i - There are washbasins in in the different working stations and operatives had a reasonable level of personal hygiene. Sterilizers were all working fine and operatives were using them for the knives while I was present. No problems of carcases touching surfaces were detected, [
S30
POST-MORTEM
2.1.9 - Carcases are correctly dressed and presented for inspection in all cases [
S30
1
2.1.9i - On the day of the audit all horses in the lairage had a kill number on their flank. [
S30

2.1.9ii - No relevant issues related to faecal contamination highlighted during the reported period
POST-PROCESSING
2.1.10 - Meat temperature from carcases kept in the chiller was checked by me and found to be satisfactory.
S30
1
2.1.11 - No issues related to cross contamination during storage and dispatch. Chillers kept reasonably clean.
2.1.12 - [
S30

	ironmental hygiene / Good hygiene practises omplies with (EC) 852/2004	Score
	re: complies with (EC) 852/2004 Annex II	1
2.4.1	Structure/layout provides adequate protection from hazards for the current throughput & operations	Good
2.4.2	Adequacy of protective measures is verified by reality checks during the audit/audit period	Adequate
Water s	upply: potability water supply is assured	
	FBO has operating procedures in place to monitor water quality	Adequate
2.4.4	FBO's operating procedures are carried out as described	Adequate
2.4.5	FBO is monitoring water test results.	Adequate
2.4.6	FBO takes adequate corrective actions when necessary	Adequate
2.4.7	FBO's records confirm each of the above requirements is being met.	Adequate
Mainter	nance: arrangements protect food from contamination	
2.4.8	FBO has operating procedures in place for monitoring maintenance needs	Adequate
2.4.9	FBO's operating procedures are carried out as described	Adequate
2.4.10	FBO is identifying deficiencies	Adequate
2.4.11	FBO is correcting deficiencies within a reasonable timescale	Adequate
2.4.12	FBO's records confirm each of the above requirements is being met.	Adequate
2.4.13	Adequacy of maintenance and of records is verified by reality checks during the audit/audit period	Adequate
Cleanin	g: arrangements protect food from contamination	
2.4.14	FBO has operating procedures in place to specify cleaning.	Adequate
2.4.15	FBO's operating procedures are carried out as described	Adequate
	FBO is monitoring cleaning efficacy	Adequate
2.4.17	FBO is taking effective corrective action on cleaning deficiencies he identifies	Adequate
2.4.18	Adequacy of cleaning of premises and vehicles and of records is verified by reality checks during the audit /audit period	Adequate
Pest co	ntrol: arrangements protect food from contamination	
	FBO has operating procedures in place or contract to specify pest control arrangements.	Adequate
2.4.20	FBO's operating procedures or contract is carried out as described	Adequate
2.4.12	FBO is monitoring pest activity	Adequate
	FBO is taking effective corrective action on pest activity	Adequate
	FBO's records confirm each of the above requirements is being met.	Adequate
	Adequacy of pest controls is verified by reality checks during the audit/audit period	Adequate
Staff tra	nining/instruction and supervision	
2.4.25	FBO has an appropriate staff training programme	Adequate
2.4.26	Training programme is carried out as described	Adequate
2.4.27	FBO is monitoring the effectiveness of staff training	Adequate
2.4.28	FBO is taking effective corrective action when training deficiencies are identified	Adequate
2.4.29	Adequacy of training/supervision and of records is verified by reality checks during the audit/audit period	Adequate
Health a	and hygiene arrangements	
2.4.30	Appropriate staff and visitor health monitoring and hygiene advice arrangements are in place	Adequate
2.4.31	FBO is taking adequate corrective actions when monitoring indicates causes for concern	Adequate
2.4.32	Adequacy of personal hygiene practices is verified by reality checks during the audit/audit period	Adequate
2.4.33	Adequacy of health rules and of records is verified by reality checks during the audit/audit period	Adequate
	2.4 Score	5
Adequa Weak (1) - active compliance; no action necessary te (5) - occasional lapses in compliance; minor corrections needed; broadly compliant (5) - frequent lapses in compliance; giving rise to medium or high risk deficiencies (5) - frequent lapses in compliance giving rise to potential/immediate high risk	

Part 2.4 evidence

Structure The structure/layout of the premises is adequate to protect meat from hazards. Water supply United Utilities is the supplier. [**S30 Maintenance S30** Cleaning The premises were found reasonably clean during the audit and no issues related to this have been highlighted during the audited period. COSHH data for all products used was available and staff had been retrained in the use of the chemicals used for the cleaning and disinfection of the premises. **Pest control** Carried out by an external company called [S43(2)] They visit the site several times each year to control and maintain the rodent baits and EFK and offer a call out service if necessary. There is a plan of the premises with bait and EFK points marked. No mice activity detected inside the buildings during the last period. [S30 1 Staff Training/instruction and supervision: Since the previous audit the staff has been trained in cleaning and disinfection. No new members have joined the staff team in the audited period. [**S30**] Staff health and hygiene

Slaughtermen hygiene practices are adequate. They wash their hands and sterilize their knives from time to time and their PPE is reasonably clean.

All staff working in the premises have filled in a health questionnaire when started.

PROTECT-ONCE COMPLETED

2.5 HA	CCP	Score
Princip	le 1 - identify any hazards that must be prevented, eliminated or reduced to acceptable	e levels
2.5.1	Documented HACCP based procedures cover all operations	Good
2.5.2	Description of product(s) /production process	Good
2.5.3	Accurate and complete process flow diagram	Adequate
2.5.4	All relevant hazards covered	Adequate
Princi	ole 2 - identify the CCPs/CPs	•
2.5.5	Correct identification of controls at the step or steps at which control is essential to ensure food safety	Poor
Princi	ole 3 - establish critical limits at CCPs (or legal limits at CPs)	
2.5.6	Correct identification of critical limits to ensure food safety	Weak
Princi	ole 4 - establish effective monitoring procedures at CCPs/CPs	
2.5.7	Monitoring arrangements established to ensure food safety	Weak
2.5.8	Suitable monitoring procedures and of records (e.g. Diary) verified by reality checks	Weak
Princi	ole 5 - establish corrective actions	
2.5.9	Corrective action procedures established to ensure food safety	Weak
2.5.10	Suitable corrective actions and of records (e.g. Diary) verified by reality checks	Weak
Princi	ole 6 - establish verification procedures	
2.5.11	Validation and verification arrangements established to ensure food safety	Adequate
2.5.12	Arrangements for microbiological sampling and analysis of results are established	Adequate
2.5.13	Suitable verification procedures, including microbiological sampling, and of records verified by reality checks	Adequate
Princi	ole 7 - establish documents and records	•
2.5.14	Staff procedures for day to day control of food safety hazards are recorded and kept up to date (SOPs / RMOPs etc)	Adequate
2.5.15	Records are established for keeping note of day to day checks and activities for the control of food safety (Diary etc)	Adequate
2.5.16	Management records are established for keeping note of supervisory checks and actions (Diary etc)	Adequate
HACC	P training	
2.5.17	Staff responsible for the development and maintenance of HACCP-based procedures have received adequate training	Adequate
Revie		
2.5.18	HACCP plans are reviewed and if necessary amended to reflect changes to suppliers/products/operations/equipment/law etc.	Weak
	Part 2.5 Score	15
Cood	(0) HACCD beard procedures applied actisfactorily kent under review and ambede	la ditata

Good (0) - HACCP based procedures applied satisfactorily, kept under review and embedded into staff routine, particularly with regard to monitoring and corrective actions

Adequate (5) - HACCP based procedures generally applied with FBO corrective actions effectively applied where there have been low risk issues out of control

Weak (15) - HACCP based procedures inadequately applied which indicate a trend toward loss of control

Poor (25) - HACCP based procedures not applied or unsatisfactory implementation, particularly with regard to monitoring and corrective action

Part 2.5 Evidence

S30

1

Principle 1:

Basic HACCP covering main operations with a description of the production process and a basic flow diagram adequate for the size of the premises. All relevant hazards are included in the same

```
Principle 2:
                                S30
                                                                                ]
Principle 3:
                                S30
                                                                                ]
Principle 4:
                                S30
Principle 5:
                                S30
Principle 6:
Validation and verification procedures are adequate for the size of the premises. They are
based mainly in water tests and carcases microbiological tests. [
                                S30
                                                                                ]
Principle 7:
Records keeping is by exception. [
                                S30
                                                                                ]
HACCP training:
Operatives received a refreshing training during the audited period by the previous Lead OV
and the FBO.
Review:
                                S30
```

PROTECT-ONCE COMPLETED

3 Animal Disease (Slaughterhouses only)								
Potential spread of animal disease is minimised								
3.1 On suspect cases, instructions from Animal Health are followed promptly								
3.2	3.2 Conditions of holding livestock minimise the spread of disease							
3.3	Time to slaughter minimises risk of spread of disease							
3.4	Animal health restrictions in disease control areas are implemented	Good						
3.5	Livestock vehicles and crates are adequately cleaned and disinfected	Good						
	3 Score:	5						
Good (0	0) - active compliance; no action necessary							
Adequate (5) - occasional lapses in compliance; minor corrections needed; broadly compliant								
Weak (Weak (15) - frequent lapses in compliance; giving rise to medium or high risk deficiencies							
Poor (2	Poor (25) - frequent lapses in compliance; giving rise to potential/immediate high risk							

Part 3 Evidence

N/A (0) - Not applicable

No issues related to Animal Diseases have been highlighted in the audited period. [\$30

]

Time to slaughter all animals is adequate and the lairage is kept clean and tidy

No relevant diseases control areas identified by Animal Health during the audited period

PROTECT-ONCE COMPLETED

	al welfare (slaughterhouse only). iance with WASK 1995 (as amended)	Score							
Lairage	conditions and animal handling promote good animal welfare								
4.1	Structures safeguard animal welfare (adverse weather protection, adequate ventilation, suitable lairage conditions)	Adequate							
4.2	Adequate capacity for normal throughput	Adequate							
4.3									
4.4	Holding pens are adequate (bedding, water / food provision - if left overnight, species/group segregation, densities)								
4.5	Scheduled arrival/waiting times safeguard animal welfare	Adequate							
4.6	Adequate maintenance of stunning equipment & records	Adequate							
4.7	Crates/modules in acceptable condition	N/A							
4.8	Breakdown procedures are adequate	Adequate							
4.9	Correct procedures and use of instruments to make animals move	Good							
Action	on welfare issues								
4.10	There is effective identification of visible signs of abuse or neglect on live animals and on carcases	Adequate							
4.11	Animals awaiting slaughter are inspected each morning and evening, prompt action is taken to relieve suffering where this is required								
Slaugh	ter processes	•							
4.12	Use of stunning box condition/head restrainer	Adequate							
4.13	Effective electric stunner setting & times (audio or visible device, voltmeter and ammeter), electrode positioning and measures to ensure good electrical contact	N/A							
4.14	Correct captive bolt strength & head shooting sites	Adequate							
4.15	Adequate water bath levels (avoid pre stun shocks)	N/A							
4.16	Procedures provide assurance re the welfare of animals killed by exposure to gas mixtures	N/A							
4.17	Access to back-up stunning and manual backup for automatic equipment	Adequate							
4.18	Humane bleeding	Adequate							
	Slaughter	1 1000 1000							
4.19	Appropriate facilities for restraint and slaughter	N/A							
4.20	Bleeding statutory time observed	N/A							
Slaugh	ter by competent and appropriately trained operatives	•							
	Slaughterer's licence adequate for each species, operation and instrument	Adequate							
4.22	Adequate number of welfare-trained staff, availability of competent, authorised person while animals on site	Adequate							
4.23	Availability of welfare codes / guidance	Adequate							
	4 Score:	5							
Adequa Weak (0) - active compliance; best practice ate (5) - compliant with WASK 15) - WASK non compliance no avoidable excitement, pain or suffering 5) - WASK non compliance with avoidable excitement, pain or suffering - Not applicable								

Part 4 Evidence

Lairage Condition and Animal Handling

Lairage structure, layout and capacity are adequate, with weather protection and enough ventilation to ensure that animal welfare is not compromise.

All pens are equipped with water facilities and enough bedding.

Scheduled arrival/waiting times are adequate for the throughput and no issues related with this have been raised in the past

Restraining box is adequate for the nature of the process

PROTECT-ONCE COMPLETED

PROTECT-ONCE COMPLETED

5.1 Ani	imal By-Products	Score				
Handling of ABP/waste to protect human and animal health						
5.1	Animal by-products, including SRM, are accurately and reliably categorised	Good				
5.2	Animal by-products, including SRM, are securely collected and stained where necessary	Weak				
5.3	Animal by-products, including SRM, are dispatched to approved premises with required documentation					
5.4	Plants comply with 852/2004 & 1069/2009 for waste management and records					
5.1 Score						
Good (0) - active compliance, no action necessary Adequate (5) - occasional lapses in compliance; minor corrections needed; broadly compliant						

Part 5.1 Evidence

All ABP cat.2 is mixed with cat.1 and treated as cat.1. Therefore only Categories 1 and 3 are recognised in the premises. There are two skips on the yard, one labelled as cat.1 and the other as cat.3. The label can be removed and during the inspection in the audit the label of category 3 material was on the floor (AFI). [

Weak (15) - frequent lapses in compliance; giving rise to medium or high risk deficiencies Poor (25) - frequent lapses in compliance giving rise to potential/immediate high risk

S30

]

There is one room to keep the cattle skins. This is a lockable room for skins from animals awaiting BSE results. Skins kept here are salted

Skins from horses are keep in other area of the yard and they are salted on site as well.

The two skips of ABPs category 1 and category 3 are collected by [S43(2)]
Skins are collected by [S43(2)]
Blood is collected as Category one by [S43(2)]

Approvals from the companies and Commercial Documents are kept up to date

PROTECT-ONCE COMPLETED

5.2 TSE/SRM Controls								
TSE Controls								
5.2.1	5.2.1 Meat entering the food chain is free from SRM							
5.2.2	Permitted O72M cattle intended for the food chain are tested for BSE/TSE	Weak						
5.2.3	Meat from all animals tested for BSE/TSE does not enter the food chain unless tested negative							
5.2.4	Imported carcases meet requirements for the removal of SRM	Good						
	5.2 Score:	15						
Good (0) - active compliance, no action necessary Adequate (5) - occasional lapses in compliance, minor corrections needed, broadly compliant Weak (15) - frequent lapses in compliance, giving rise to medium or high risk deficiencies Poor (25) - frequent lapses in compliance, giving rise to potential/immediate high risk N/A (0) - Not applicable								

Part 5.2 evidence

```
The establishment is approved to process UTM, 30-72M and O72M cattle.

The operatives are trained to remove SRM and check that there is none left before the carcass is presented for FSA inspection.

[

S30

]

There is a good RMOP implemented in the premises [

S30

]

OTM carcasses are then consigned to approved cutting plants.
```

PROTECT-ONCE COMPLETED

Audit of the	e FBO Food	Safety Manag	gement System	n - Corrective Action	on Report (CAR)					
Es	tablishment N	lame	Approval No.	Audit Date	Audit No.		No. of new CA	No. of existing CA	No.	of pages
HIGH PEAK MEAT EXPORTS LTD. 4185				28/05/2012	4185-SH-05/12		[S30]	[S30]		1 of 2
			For completi	on by auditing OV	,		For completion by FBO or Represe			
CA Reference*	Audit Report Reference (e.g. 2.1.5)	Target completion date	Follow-up visit required		of Corrective Action Required sing meeting between OV and FBO)	Priority	(Corrective Action Taken		
]				S30						
]			
Additional information attached by OV Additional information attached by FBO										
		olus consecuti	ve no. starting	at '1' for each new a	audit visit.			_		
Confirmatio	Confirmation					Name	Signat	ture	Date	
FBO or representative action owner(s) I acknowledge discussion of the audit findings detailed in the Corrective Action Report				d						

Please note: Information held by the Food Standards Agency, including audit reports, is subject to the provisions of the Freedom of Information Act 2000 and Environmental Information Regulations 2004 and may be published and/or disclosed in response to a request

No. of pages	
2 of 2	

	For completion by auditing OV					For completion by FBO or Representative	
CA Reference*	Audit Report Reference (e.g. 2.1.5)	Target completion date	Follow-up visit required	Summary of Corrective Action Required (as agreed at closing meeting between OV and FBO)	Priority	Corrective Action Taken	Date Completed
]				S30			
]	
		•					•
1							